## **EEC SAFETY DATA SHEET DIRECTIVE 91/155/EEC**

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1.	Identification of the substance/preparation and company				
1.1	Product/trade name:				
	PRE-WELD welding fluid & anti-spatter (Compressed Air Pressure Spray)				
1.1	Name, address and telephone number of manufacturer and importer. Producer: Stevens Industrial Services Unit 4, Littleburn Industrial Estate Langley Moor Durham DH7 8JE, England Tel: (0191) 378 1786 Fax: (0191) 378 2190				
1.3	Emergency Telephone Number: 0191 378 1786				
2.	Composition and information on ingredients				
2.1	Chemical nature: Substance: Preparation X:   Definition: Water soluble surface preparation fluid. Mixture of vegetable oils, fats and emulsifiers.   Product is free of chlorine, nitrite, phenol, formaldehyde and di-ethanolamine.				
3.	Hazards Identification				
3.1	Category of Danger:Not ApplicableClassification:NoneEnvironment:See Point 12				
4.	First Aid Measures				
4.1 4.2 4.3 4.4	General Advice:No special first aid measures necessary.Skin Contact:Remove affected clothing and wash affected skin with soap & water.Eye Contact:Wash out with water.Ingestion:Do not induce vomiting and consult doctor.If rapid recovery does not occur, obtain medical attention.				
5.	Fire-Fighting Measures				
5.1	Suitable Extinguishing Media: CO <sub>2</sub> , Water				
5.2	Do not use for safety reasons: None				
5.3	Exposure hazards arising from the substance or preparation itself, combustion products,				
5.4	resulting gases: None Special protective equipment for fire fighters: None				
6.	Accidental Release Measures				
6.1	Personal Precautions:None, or see Item 4				
6.2	Environmental Precautions: Prevent leakage into the sewers, surface ground water and soil by use				
6.3	of sand or other suitable inert material. Cleaning Methods: Absorb with universal binder.				

**PRE-WELD** Welding Fluid (Compressed Air Pressure Spray)

7.	Handling and Storage						
7.1	Handling:						
	Advice for safe handling and technical precautionary measures:						
	Prevent forming of mist and smoke. If mist or smoke occurs see that there is sufficient ventilation, cap						
	cover and/or suction apparatus.						
	No special fire and explosion protection is necessary under conditions of normal use.						
	Storage:						
	Conditions of storage and packaging:						
	Keep packaging closed and away from frost. Avoid influence of direct sun light and/or heat. Do not						
	expose container to extremes of temperature as detailed below. Do not expose container to naked flame even when empty.						
	Demands for storage: Do not store together with strong oxidising products.						
	Further storage conditi	ons <sup>.</sup>	Storage temperature $5 - 40^{\circ}$ C				
	i ultilei storage conult	0113.	Conditions accordi		rities		
	Storage classification:				non-flammable and non-toxic.		
8.	Exposure Controls and Personal Protection						
8.1	Extra Technical Advi	ce For	Machines: Se	e item 7.1			
8.2	Exposure Limits:	None					
8.3 Personal Protection:							
	General protection and hygiene measures:						
	Keep away from food and drinks.						
	Respiratory protection: See item 7.1						
	Hand protection: See item 8.3, general working hygiene						
	Eye protection: Wear safety equipment to avoid eye injury by accidental release as with any						
	Skin protoction:	Aerosol.					
	Skin protection: Not necessary						
9.	Physical and Chemical Properties						
9.1	Appearance:		•				
	Physical form:	Liquid					
	Appearance:	Red					
	Odour:	Neutra	al				
9.2	Important relevant safety parameters:						
			Value	Unit	Test method		
					(67/548/EEC)		
	Coagulation point	:		°C	DIN ISO 3016		
	Flamepoint	:		O	DIN ISO 2592		
	Explosion limits (lower			Vol -%			
	Explosion Limits (uppe	er) :		Vol -%			
	Vapour pressure	. :		mbar.			
	Relative density $(20^{\circ}C)$	) :	Emulaiar	g/cm <sup>3</sup>	DIN 51 757		
	Solubility $(20^{\circ}C)$	:	Emulsion				
	pH value $(20^{\circ}C)$ , 5%	:	 15°E, 125cSt		DIN 51 562		
	Viscosity (40 <sup>°</sup> C)	•	10 E, 12000L		DIN 51 562		
10.	Stability and Reactivity						
10.	Stability and Meacl	ivity					

10.1 Conditions to avoid: Under normal storage and working conditions the product is stable.

10.3 Hazardous Decomposition: If normal working and storage conditions apply then no hazardous decomposition product will occur.

11.	Toxicological information					
11.1	Immediate toxicity:					
	Value LD/LC 50: 30,000 mg/kg oral (rats)					
	Specific symptoms at a					
	Primary irritant working:					
	Sensitisation:	No data known that the product, or its substances, have a sensitisor.				
11.2	Delayed chronic toxicity:					
	No data known that the product or its substances have a bad or chronic influence on					
	health. Carcinogenicity effects:					
		product, or its substances, have shown carcinogenicity effects.				
	Mutagenicity and reproductive toxicity incl. teratogenicity and narcosis:					
		product, or its substances, have a changing influence on the				
	hereditary properties, have a bad influence on reproduction or show a narcotic working effect.					
	Further data:	nation is because on the towice leaving leate of identical products				
	and their substances.	nation is based on the toxicological data of identical products				
12.	Ecological information					
12.1	Degradability:					
	This product is fully biol	ogically degradable				
12.2	Mobility:					
40.0		and emulsifies with water.				
12.3	Eco-toxical effects:					
12.3	No information known					
12.5	Further harmful ecological information:					
13.	Disposal Considera	tions				
13.1	Product:					
	Recommendation:	Disposal according to local authorities and to be discussed with the collecting				
		company.				
	Waste Name:	Used working emulsion. Halogen free.				
13.2	Waste No: Packaging:	120109				
13.2	Recommendation:	Empty the containers completely and dispose of it by a licensed company.				
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14.	Transport Information					
14.1		d ADR/RID and GGVS (international/national): Class 2.2				
14.2	Transport by ship AD					
14.3		D – TI and IATA – DGR1Transport further information:				
14.4	Additional information	n: Class :- UN1950 – Pressure Sprays.				
15.	Regulatory informat	tion				
15.1	<u> </u>	according to EEC regulations: Box outer to display black silhouette of gas				
	cylinder on green diamond with no.2 showing under with words 'compressed air'					
	Box outer to display words "UN1950".					
16.	Further information					
10.	This information relates only to the specific material designated and relates to safety. It may not be					
	valid for such materials used in combination with any other materials or in any other process.					
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